Energy efficiency, Waste reduction, and Water efficiency management Training Programs

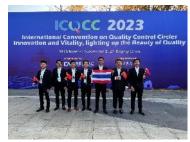


The company has a training program to provide awareness for employees especially operational control for saving energy, water, and waste management under "FAST+" project. The FAST+ project is an improvement project which is started in 2019.

The result of FAST+ project is created up to 800 improvement projects including energy saving, water saving, and waste reduction.

Moreover, the company encourages employees to enter project contests. In 2023, the company employees joined the contest and received awards from Quality Control Circle (QCC), Kaizen, and Thailand Energy awards 2023.

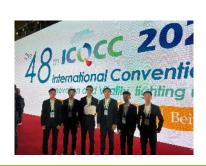




















Awareness Training Programs



Communication / Activity:

In additional, RFBG has create employee awareness for energy saving, waste reduction and water reduction from SHEE Promotion. In every year, RFBG has a summary of operating result under SHEE excellence day, and it has an event to raising employee awareness on safety, occupational health, environment and energy.













Energy Consumption Reduction Projects



No.	Project Name	Energy Saving Performance											
		Electricity			Fuel								Payback
		kW	kWh/year	Baht (‡)/year	Type of Fuel	Before the implementation of action plans	After the implementation of action plans	Reduction/year	Unit	Baht (B)/year	Saving Percentage	Investment (Baht)	Period (year)
<u>Heat</u>			-			1				1			
1	Decrease stripping steam at 2C-3701 of GO-HDTU	-	-	-	Steam	37,356,792	18,139,210	19,217,582	MJ/year	6,741,220	0.141	-	-
2	Increase the overhead temperature of 4C-1802 by optimizing steam	-	-	-	Steam	213,182,203	173,421,753	39,760,450	MJ/year	13,947,329	0.291	-	-
3	Steam optimization of 4C-3401	-	-	-	Steam	180,228,807	170,834,760	9,394,047	MJ/year	3,295,282	0.069	-	-
4	Increase the temperature of injecting water to recover heat absorption	-	-	-	Natural Gas	9,650,784	7,170,854	2,479,930	MJ/year	869,920	0.018	-	-
5	Heat coating of auxiliary boiler no.1	-	-	-	Natural Gas	4,355,847,990	4,325,649,459	30,198,531	MJ/year	10,593,161	0.221	3,100,000	1
Total			-	-				101,050,540	MJ/year	35,446,912	0.740	3,100,000	
Grand Total			287,933	1,179,309				101,050,540	MJ/year	35,446,912	0.748	3,100,000	

Remarks: 1. Saving percentage based on previous annual consumption

2. Average electricity cost 4.10 Baht/kwh (2022)

3. Average natural gas cost 370.10 Baht/MMBTU (2022)